



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3910
Job Sheet 179164



Part No: 646.3910

Job Qty: 30 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV nc1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea			0.00	0.00	Start Up Waterjet		SC 8/06/24
110	Waterjet	30 pcs			0.01	0.72	Waterjet1		SC 8/06/24
120	QC	30 pcs			0.00	0.00	QC2 Waterjet-1		SC 8/06/24
130	QC	30 pcs			0.00	0.00	QC8-1		38
140	Outsource	30 pcs					GRO002-VC		9-89
150	Packaging	30 pcs			0.00	0.00	Packaging2		CT 18-6-25
160	QC	30 pcs			0.00	0.00	QC5		38
170	Packaging	30 pcs			0.00	0.00	Packaging3-1		DA 8-05-2018
180	QC21-SA	30 Ea			0.00	0.00	QC21		21 JUL 05 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O 040319 Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2

170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MC1095S.020	C1095 Blue Tempered Spring Steel Sheet .020	.9000 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MC1095S.020	1	2	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	1.570Inches ± 0.005	1.575 1.565	1,571	
2	Shim	2.900Inches ± 0.005	2.905 2.895	2,902	
3	Shim	0.020Inches ± 0.005	0.025 0.015	0,020	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S083586



Part: 646.3910

Job No: 179164

Serial No/Batch: S083586

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/26/18

34
38
04
38
38
38



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040319**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040319
PO Date: 6/26/18
Due Date: 6/29/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178046	647.8511	Insert -Issue P/O to Groupe Altech: P/O _____ -Passivate, MIL-S-5002 TYPE 6 AS PER DWG - Certificate of Conformity is required	Firmed	6/29/18	4 pcs	0 pcs	4 pcs	\$1.41162059/pcs	\$5.65
Line Item Note ** rush - need back asap **										
2	175623	C3-8-5	Solenoid Cover -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$3.08647059/pcs	\$61.73
3	178948	TM3039G001	Draining Tool -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	10 pcs	0 pcs	10 pcs	\$2.82330059/pcs	\$28.23

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	173883	RBE703A95-0505-00-1	Quill -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	6/29/18	10 pcs	0 pcs	10 pcs	\$10.8055606/pcs	\$108.06
5	179351	RBT18649-13	Main Rotor Hub Work Aid Item #13 -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/29/18	11 pcs	0 pcs	11 pcs	\$3.66647059/pcs	\$40.33
6	179164	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	6/29/18	30 pcs	0 pcs	30 pcs	\$4.16/pcs	\$124.80
7	179165	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$4.16/pcs	\$83.20
8	177368	SK145-0115-20	Clamp Bar ISSUE P/O: _____ PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED	Firmed	6/29/18	22 pcs	0 pcs	22 pcs	\$1.80647059/pcs	\$39.74
9	178824	RBW6505G00831-3G-7	Swivel Plate Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$104.896471/pcs	\$104.90
Line Item Note ** Rush - need back by Friday 6/29 **										
10	177859	RBW6505G00831-3G-1	Leg Assembly Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	6/29/18	1 pcs	0 pcs	1 pcs	\$104.896471/pcs	\$104.90
Line Item Note ** Rush - need back by Friday 6/29 **										

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	178044	647.8510	Insert ISSUE PO: SUPPLIER: GROUPE ALTECH -Passivate, MIL-S-5002 TYPE 6 AS PER DWG - Certificate of Conformity is required	Firmed	6/29/18	40 pcs	0 pcs	40 pcs	\$1.41162059/pcs	\$56.46
Line Item Note ** need back asap **									Grand Total:	\$758.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT.

Plex 6/27/18 2:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010576-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010576-2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Jun-2018		Aman		040319				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	C3-8-5 Rev.	C3-8-5 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	20	20	0	0	0
3	TM3039G001 Rev.	TM3039G001 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
4	RBE703A95-0505-00-1 Rev.	RBE703A95-0505-00-1 01-ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
5	RBT18649-13 Rev.	RBT18649-13 01-ANO-BLACK [ANODIZE BLACK] PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	11	11	0	0	0
6	646.3910 SHIM Rev.	646.3910 SHIM CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	30	30	0	0	0
7	646.3912 Rev.	646.3912 CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2	CADMIUM CH	20	20	0	0	0
9	RBW6505G00831-3G-7 Rev.	SWIVEL PLATE WELDMENT 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours	ZINC CH	1	1	0	0	0
10	RBW6505G00831-3G-1 Rev.	LEG ASSEMBLY WELDMENT 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.